

YOUR PARTNER

dti EXACT

IN PRECISION MANUFACTURING

LINE CARD

MANUFACTURING SUPPORT

- Manufacturing Engineering/DFM
- Documentation Mgmt.
- Custom Delivery Programs (Kanban, JIT)
- Supply Chain Mgmt.
- CAD/CAM Support (Solidworks, Camworks)
- Drafting & File Conversion (STEP, IGES, DXF, PDF)

QUALITY

CERTIFICATIONS

- AS 9100 in Process
- ISO 9001 in Process
- ITAR Registered
- WJTA Registered

EQUIPMENT

- Nikon CNC Comparator
- Laser Interferometry
- Multi-Point Inspection

MATERIALS

- Aluminum Alloys
- Copper, Brass, Bronze Alloys
- Carbon, Stainless & Tool Steels
- Specialty Alloys (Titanium, Inconel, PH Alloys, etc.)
- Most Plastics
- Natural Diamond, CVD, PCD, CBN

PRECISION MACHINING

SWISS MACHINING

- Citizen L20 Swiss Screw Machines
- Citizen L12 Swiss Screw Machines
- Citizen A32 Swiss Screw Machines
- Multi Spindle, Live Tooling, Bar Feed
- .015"x.060" to 1.25"x8" XY

CNC TURNING

- Hwacheon T-2 Live Tool Lathes
 - Multi Turret, Dual Spindle, 7 Axis, with Bar Feed
- Doosan C240 Live Tool Lathes
- Doosan C220 Live Tool Lathes
- 3"x20" XY to 12"x20" XY

VERTICAL MILLING

- Haas VF-3 CNC Milling Centers
- Haas VF-1 CNC Milling Centers
- 20"x16"x20" to 40"x26"x25" XYZ

SUPER HARD MATERIAL

LASER CUTTING & DRILLING

- CNC Lasing Centers
- Flat Cutting, Hole Cutting, Internal & External Shaping
- 6"x6" XY, 0.002" min. Hole Size

VALUE ADDED SERVICES

- EDM Hole Drilling
- Lapping
- Laser Marking
- Small Component Heat Induction Bonding
- Kitting
- Mechanical Assembly
- In-House Fixturing & Tooling

BRAZING

- High Vacuum, High Temp. Brazing System
- 10"x6"x3" XYZ

WATERJET CUTTING

- Flow Waterjet Systems
- Jet Edge Waterjet Systems
- 30"x30" XY

To learn more call (360) 866.1337
or visit dtiEXACT.COM  

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